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007491

D4038-041
Job Sheet 187126



Part No: D4038-041

Job Qty: 2 ea

Part Name: Angle Assembly Fwd LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/28/18

Job Tracking No:

Due Date: 12/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D4038 REV.F SHEET 1 IPP REV:A NEW ISSUE 10-04-21 JLM VERIFIED BY:EC IPP Rev:B 11.01.31
as per dwg rev.c DD verified by:ec IPP REV:C 18.02.08 DWG REV.F DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/14/18	12/14/18	0.00	0.00	Start Up Stores/Pkg-2		JAN 15 2019
110	Small Fab	2 pcs	12/14/18	12/14/18	0.00	0.00	Small Fab-5		JAN 15 2019
120	QC	2 pcs	12/14/18	12/14/18	0.00	0.00	QC5		JAN 15 2019
121	Powdercoat	2 pcs	12/14/18	12/14/18	0.00	0.00	Powdercoat1		JAN 15 2019
122	QC	2 pcs	12/14/18	12/14/18	0.00	0.00	QC3		JAN 15 2019
130	Packaging	2 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3-2		JAN 15 2019
140	QC21-SA	2 Ea	12/14/18	12/14/18	0.00	0.00	QC21		JAN 15 2019

Part Op 110 - Assemble as per dwg
Descriptions: 121 - START TIME: 2:45 OVEN TEMPERATURE: 300° FINISH TIME: 3:15

M138997

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	4 Ea (2 ea)	90-Start up Operation	5118190
D4038-1	Angle, Fwd, LH	2 Ea (1 ea)	90-Start up Operation	5001149X1 5144399X1
D4038-5	Block	2 Ea (1 ea)	90-Start up Operation	5144422
D4038-9	Block	2 Ea (1 ea)	90-Start up Operation	F162942X1 5144420X1
MS21042L3	Nut	4 Ea (2 ea)	90-Start up Operation	5094592
NAS1149D0363J	Washer	8 Ea (4 ea)	90-Start up Operation	5107782

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	4	296	0
	D4038-1	2	1	0
	D4038-5	2	0	0
	D4038-9	2	1	0
	MS21042L3	4	3,657	0
	NAS1149D0363J	8	1,922	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION		DEPARTMENT/PROCESS			
	Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐	
	Use-as-is ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier Quality ☐	

Date :	Sequence #:	QTY Affected :	MRB (QSI042)
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Description Work Order Deviation	Disposition	Completed By
 Container No: S144893 Part: D4038 - 041 Job No: 187126 Serial No/Batch: S144893 Revision: F Inspector: Exp Date: Instructions: Various STC's Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		Lead hand / Supervisor
		QC / QA Coordinator

Root Cause	FAULT CATEGORY			
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐	☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled	☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread
Other/Details:				